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## **BACKGROUND & OBJECTIVES**

Concrete structures often suffer from cyclic loads (e.g. earthquakes, traffic, wind) due to the brittle nature of cement matrix. Although traditional reinforcement can help enhance the fracture toughness, macro cracks still generate, threatening the integrity and accelerating the degradation of structures.

Strain-hardening cementitious composites (SHCC), developed based on micromechanical modelling and reinforced with a small volume of short fibres, can achieve a high strain capacity (>3%) through generating multiple fine cracks (width <100 µm). It is a promising material for 1) maintaining structural ductility and load capacity under cyclic loads; 2) enhancing durability; 3) achieving good self-healing



effects after damage thanks to the small crack widths.



Fig. 1 Tensile stress-strain curve and crack width of SHCC, compared with concrete (Weimann & Li, 2003)



## Behaviour under monotonic and cyclic flexural loading



## **MATERIAL COMPOSITION & METHODS**



Cement Fly ash Fine silica sand

Water

PVA fibres

**Fig. 2** Mix proportions of SHCC used in this study (M45-ECC, named by Wang & Li (2007))



Fig. 3 The setup for four-point flexural tests and large deformation achieved by SHCC

# **Unconfined compressive** tests **Four-point flexural tests 1) Monotonic loading 2) One-side cyclic 3) Reversed cyclic**

> Optical microscopy

## **CONCLUSIONS**

**Table 1.** Effect of different factors on mechanical properties
 and cracking behaviour of SHCC based on preliminary tests

> Crack number Crack width Ductility Strength

**Fig. 6** Behaviour of 7-day SHCC under monotonic and one-side cyclic loading with different quasistatic loading rate



Fig. 8 Behaviour of 28-day SHCC under monotonic and one-side cyclic loading with slow dynamic rate (3 mm/min)

Fig. 7 Behaviour of 7 to 12-day SHCC under reversed cyclic loading compared with monotonic results



Fig. 9 Reduction of flexural stiffness after each loading cycle

## Crack distribution and width measurement

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Curing condition/age: 7d vs 28d	<	>	Slightly <	<
Loading type: monotonic vs cyclic	>	Insignificant or slightly <	Insignificant or slightly >	>
Loading direction relative to more fibre alignment: perpendicular vs along	>	<	>	<
Loading rate: quasi-static vs slow dynamic	>	Insignificant	>	<

Further testing will be conducted to validate the conclusions above.

- Small crack width (<100 μm) and sufficient cementitious materials are desired for efficient self-healing performance, which will be emphasized in future studies.
- Compositions can be tailored based on micromechanical analysis, so as to achieve desired material properties for target applications in different environments, e.g. dynamic and/or cyclic loading conditions.



- Weimann, M. B., & Li, V. C. (2003). Hygral behavior of engineered cementitious composites (ECC).
- Wang, S., & Li, V. C. (2007). Engineered cementitious composites with high-volume fly ash. ACI Materials journal, 104(3), 233 - 268.



**Fig. 10** Surface crack distribution and measuring method



**Fig. 11** Crack width below 100 µm under microscope

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