Seismic Behaviour of Onshore Wind Turbine Foundation on Liquefiable Soil

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Research Motivation

• As the wind energy industry expands to the seismically active part of the world, ensuring the seismic capacity of the wind turbine becomes an important issue.

• Wind turbine's tall and flexible structural characteristics make it highly susceptible to both structural acceleration and settlement by the earthquake

Motivated by an industry project, this research aims to study the effect of foundation condition toward the acceleration and settlement of onshore wind turbine on liquefiable soil. The ultimate goal is to establish optimised design **practice** for foundations seismic capacity.

Test Result Soil and structure acceleration < Depth - Acceleration at t = 5.5 s > 0.5 AGEL1 AJS01 AJS02 Tower Soil-Top -----Soil -oundatior 40 0 - M K Marino monomore 30 -0.5 <u>ق</u> 0.5 AJS01 (m) Depth

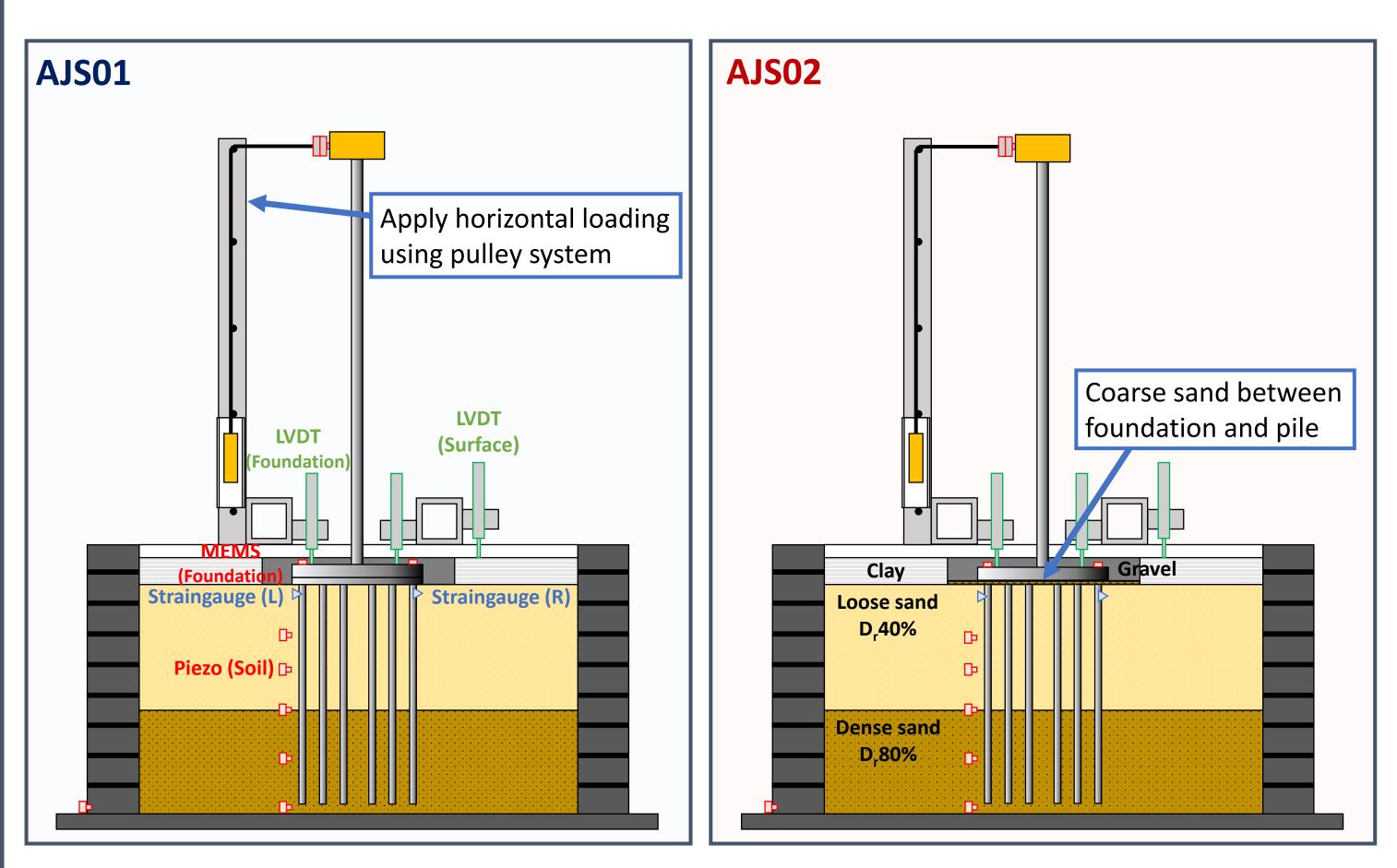


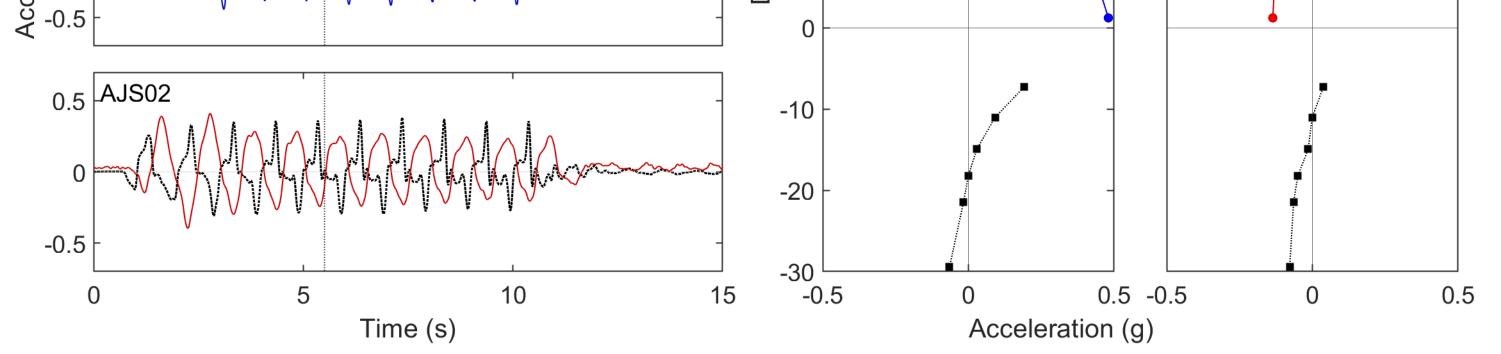
Test Methodology

Geotechnical Centrifuge test schematics

- Conducted three geotechnical centrifuge tests at 80g
 - AGEL1 : Comparison group without horizontal load and group pile
 - AJS01 : Piled raft foundation composed of 25 piles
 - AJS02 : Raft foundation sit on top of disconnected pile group

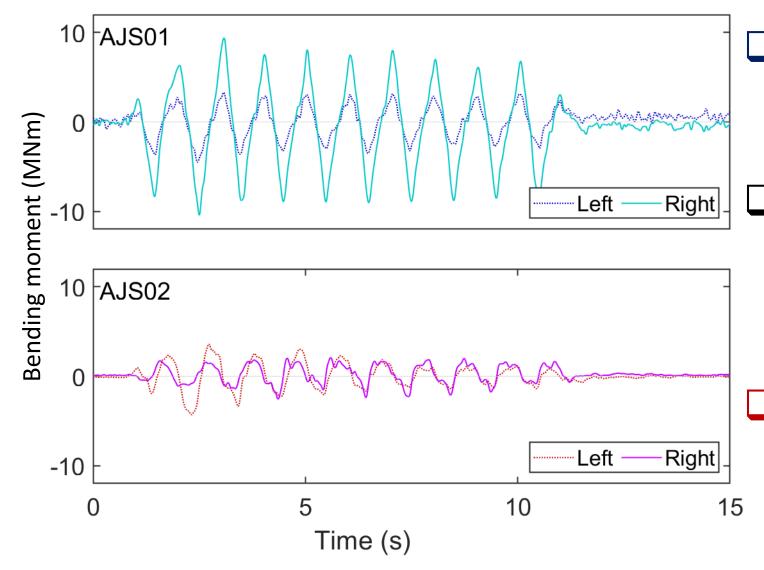
 \Box Pile dimension (L) 26 m × (d) 0.8 m, embedded 13m into the dense soil layer.





• AGEL1 does not show clear acceleration due to the soil liquefaction □ AJS01 and AJS02 show noticeable acceleration in both soil and structure □ AJSO2 foundation acceleration decreased and was out of phase during earthquake

Pile Bending moment



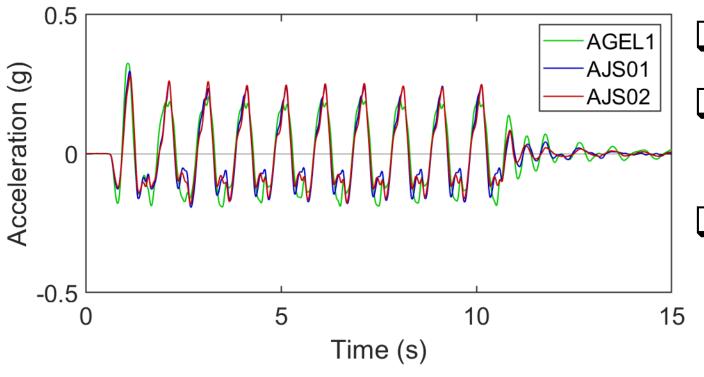
AJS01 shows larger bending moment compared to AJS02

-Right - Bending moment is larger at the right side as the rotational axis is biased due to the horizontal load

> **AJS02** shows noticeable but smaller bending moment

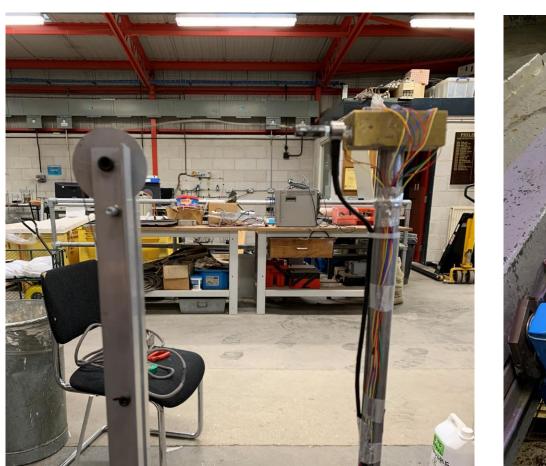
> > < Time - Foundation rotation >

Input dynamic loading



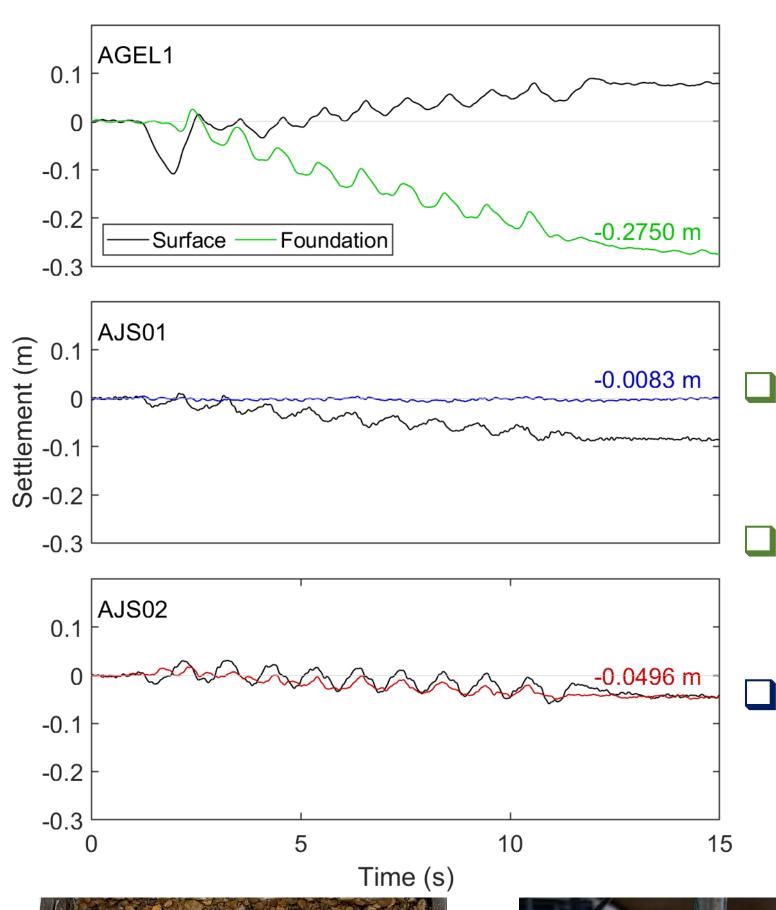
- □ 1Hz sinusoidal loading, 10 cycle Represents low-frequency component of earthquake loading
- Loading frequency is much higher compare to the structure natural frequency (0.3Hz)







Foundation settlement



AGEL1 (deg) -AJS01 -AJS02 Rotation 10 15 Time (s) shows excessive foundation settlement and surface swelling shows foundation rotation greater than 1°

AJS01 and **AJS02** shows significantly reduced foundation settlement and rotation compared to **AGEL1**









Pile group installation using hydraulic piston (Left) (Centre) Pulley system attached to the tower head Finished test setup mounted on the centrifuge (Right)





Mark left by foundation settlement in **AGEL1** (Left) (Centre) Soil-foundation gap caused by surface settlement in AJS01 (Right) Pile group after earthquake in AJS02

Conclusion

Wind turbine foundation on liquefiable soil needs to be reinforced with piles to protect the turbine from the earthquake settlement.

Piled raft foundation shows strong seismic response during the earthquake. However, using disconnected pile can reduces the foundation acceleration.

Disconnected pile has an advantage over traditional piled raft in reducing seismic response while retaining its capacity on mitigating the settlement

Future Work

• Parametric study supported by centrifuge test and numerical modelling

- Additional test with different gap condition for disconnected pile
- Optimised parameter for group pile dimension, Pile length, penetration depth

Liquefaction mitigation using porous pile material : Combining pile and vertical drain